

STUCK UP

Epoxy Adhesive System

ATCO's STUCK UP is a two component 100% solids epoxy system using mercaptan technology. This system forms a bond that is often stronger than the materials being bonded. STUCK UP conforms to most uncontaminated surfaces and will generate handling strength in 5 minutes. Contact pressure is required to optimize the bond. STUCK UP is formulated to give quick fixture strength to a variety of substrates and is excellent in thin film applications. It bonds metal, glass, most plastics and many other dissimilar surfaces. STUCK UP has excellent resistance to moisture, chemicals and most solvents.

- ✓ **Forms a Bond Often Times Stronger Than Materials Being Bonded**
- ✓ **Formulated to Give Quick Fixture Strength to a Variety of Substrates**
- ✓ **Bonds Metal, Glass, Most Plastics and Many Other Dissimilar Surfaces**
- ✓ **Excellent Resistance to Moisture, Chemicals and Most Solvents**

APPLICATIONS

ATCO's STUCK UP is a two component 100% solids epoxy system using mercaptan technology. This system forms a bond that is often stronger than the materials being bonded together. It is formulated to give quick fixture strength to a variety of substrates, including metal, glass, most plastics and many other dissimilar surfaces.

DIRECTIONS

Clean and dry parts. Roughen smooth surfaces with sandpaper. Uncap the cartridge and attach the static mixing tip. Load the cartridge into the dispensing gun. Dispense material onto parts and assemble. Sets in 4-6 minutes. Full cure in 12 hours.

TECHNICAL DATA

Property Type:	Epoxy/Mercaptan
Appearance:	Clear to Light Straw Liquid
Cure Schedule:	At 25°C
Pot Life:	2-3 Minutes
Handling Time:	5 Minutes
Full Cure:	12 Hours
Tensile Strength:	ASTM D1002 - 4,200 psi
Lap Shear	
Strength:	ASTM S695 - 2,000 psi
Elongation:	3%
Hardness:	ASTM D2240 - 82 Shore D



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standards worldwide...*

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