

## SECTION 1: Identification

### (1a) Product identifier (trade name):

Product Name : Citra-Solv (PC-2527)

### (1b) Other means of identification:

Generic Name or Description : Degreaser

### (1c) Recommended use and restrictions on use:

FOR INDUSTRIAL/INSITUTIONAL USE ONLY. NOT INTENDED FOR CONSUMER USE.  
Please read label for appropriate directions for use.

### (1d) Name, address, and telephone number of the responsible party:

Company : ATCO International  
Address : 1401 Barclay Circle SE  
Marietta, GA 30060  
Telephone : 770.424.7550  
Toll-Free : +1.800.723.2826  
Email : CustomerService@atco-intl.com  
Website : www.atco-intl.com

### (1e) Emergency phone number:

Chemtel (VelocityEHS) : +1.800.255.3924


## SECTION 2: Hazard Identification

### (2a) Classification of the product:

Physical Hazards : Combustible Liquid, category 4  
Health Hazards : Aspiration Hazard, category 1  
Sensitization – Skin, category 1  
Skin Irritation, category 2  
Eye Irritation, category 2A

Other Hazards :

### (2b) Labeling elements:

Hazard Pictograms : 

Signal Word : **DANGER**

Hazard Statement(s) : Combustible liquid.  
May be fatal if swallowed and enters airways.  
May cause an allergic skin reaction.  
Causes skin irritation.  
Causes serious eye irritation.

Precautionary Statement(s)

Prevention : Keep away from flames, and hot surfaces.-No smoking.  
Avoid breathing spray.  
Contaminated work clothing must not be allowed out of the workplace.  
Wear protective gloves.  
Wear eye protection/face protection.  
Wash hands thoroughly after handling.  
**KEEP OUT OF REACH OF CHILDREN**

Response : IF SWALLOWED: Rinse mouth. Immediately call a poison control center.  
Do **NOT** induce vomiting.  
IF ON SKIN (or hair): Rinse or wash skin with plenty of water.  
If skin irritation or rash occurs: Get medical attention.  
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
Specific treatment (see FIRST AID SECTION on this label).  
Take off and wash contaminated clothing before reuse.  
IN CASE OF FIRE: Use water, dry chemical, sand, carbon dioxide, or alcohol-resistant foam to extinguish.

Storage : Store locked up.  
Store in a well-ventilated place.  
Keep cool.

Disposal : Dispose of contents/container in accordance with local/regional/national/international regulations.

\*Note: Labeling elements found on the SDS may be different from actual hazards listed on product label. Safety Data Sheets are regulated by OSHA (29 CFR, 1910.1200 (Hazard Communication)) while the actual product and product label may be regulated by a different government entity. Please contact the responsible party (as listed in Section 1) if you have any questions.

**(2c) Hazards not otherwise classified:**

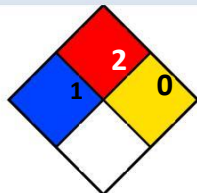
No other hazards are associated with this product or mixture

**(2d) Unknown acute toxicity components:**

No unknown acute toxicity components are associated with this product or mixture.

**(2e) NFPA & HMIS Ratings:**

NFPA  
(0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme (Scale 0-4))



HEALTH: 1  
FLAMMABILITY: 2  
REACTIVITY: 0

HMIS® III  
(0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme (Scale 0-4))

HEALTH	2
FIRE	2
PHYSICAL HAZARD	0

**SECTION 3: Composition and Information on Ingredients**

**(3a) Classification of the product:**

Chemical Name:	Identifier (CAS No.):	Concentration:	Specific Hazards:
Terpene Mixture	Mixture	15-20%	
Alcohols, C9-11, Ethoxylated	68439-46-3	< 3%	

**(3b) Trade Secret Claims and Notes:**

- Trade Secret Claim : When applicable, the specific concentration of each hazardous ingredient is considered a TRADE SECRET. Chemical names and identifiers are released to ensure that each user has entitlements of "right to know" and concentration ranges are selected to ensure that the appropriate hazard classification applies to the mixture. Ingredients not subject to Trade Secret claims are listed at an exact concentration. For more information please contact the responsible party as listed in Section 1.
- Notes : This product may contain other ingredients that are not required to be disclosed on the label or safety data sheet. Any ingredient that is not listed on either the SDS or label is not considered hazardous and poses no risk to the user.

**SECTION 4: First Aid Measures**

**(4a) Necessary measures if exposed:**

- GENERAL INFORMATION : Have SDS or product label if medical advice is needed. Seek a medical professional or doctor if you feel unwell or if any irritation persists. Specific hazard information can be found in Section 2 of this SDS.
- IF ON SKIN (or hair) : Wash with soap and water. Take off any contaminated clothing and launder before reuse.
- IF IN EYES : Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing for at least 10 minutes or until satisfied.
- IF INHALED : Move to fresh air. Administer oxygen if breathing is difficult. If breathing has stopped give artificial respiration and seek medical attention immediately.
- IF INGESTED (or swallowed) : Do not induce vomiting unless instructed to do so by a medical professional. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

**(4b) Most important exposure symptoms and effects, both acute and delayed:**

- Skin contact symptoms : Product may dry and crack skin. If irritation/corrosion occurs skin will turn red and will feel itchy or uncomfortable.
- Eye contact symptoms : Eye sight may become blurry on contact. Redness, irritation, and tearing may also be associated with exposure.

- Inhalation symptoms : Excessive inhalation may cause respiratory irritation, dizziness, drowsiness, fatigue, nausea, headache, possible unconsciousness, shortness of breath, or vertigo.
- Ingestion symptoms : May cause intestinal irritation, nausea, diarrhea, or vomiting. Aspiration may be fatal in some situations.

**(4c) Indication of immediate medical attention if necessary:**

Aspiration through inhalation or ingestion is cause for immediate medical attention as aspiration may be fatal.

Rash from skin contact may be cause for immediate medical attention as a rash could indicate an allergic reaction on skin.

Refer to Section 2b-Response to determine when immediate medical attention is necessary. Most immediate emergencies result from over-exposure, inhalation, or ingestion of product.

**SECTION 5: Fire Fighting Measures**

**(5a) Extinguishing media:**

- Suitable extinguishing media : Water, dry chemical, sand, or carbon dioxide.  
If extinguishing methods are unavailable cool the container with water if exposed to heat or flame. Remove the container from fire area if it can be done without further risk.
- Unsuitable extinguishing media : None known

**(5b) Specific hazards pertaining to product:**

- Fire Hazard : Product is combustibile and will act as a fuel to fire even if Section 2 does not explicitly state that the product is flammable.
- Explosion/Combustion Hazard :

**(5c) Special protective equipment and precautions for fire-fighters:**

- Suggested protective equipment : No suggested equipment is available for recommendation.
- Precautions for fire-fighters : None known.

**SECTION 6: Accidental Release Measures**

**(6a) Personal precautions, protective equipment, and emergency procedures:**

- If released or spilled : Remove or eliminate all sources of ignition. Establish ventilation to keep atmospheric concentrations below limits. Avoid breathing vapors. Wear protective equipment. Remove and keep all unprotected persons away from area.
- Recommended protective equipment : See section 8 for appropriate personal protection gear for safe handling in case of accidental release or spillage.

**(6b) Methods and materials for containment and clean up:**

- Neutralizing chemical : Absorb into clay-like absorbent material
- Waste disposal method : Do not release into sewage or waterways. Contact a professional waste removal company to dispose of chemical in accordance with state, local, and federal regulations.

**SECTION 7: Handling and Storage**

**(7a) Precautions for safe handling:**

Wear protective equipment. Follow specific instructions found on label and in Section 2 of this SDS. Proper protective equipment information can be found in Section 8 of this SDS.

**(7b) Conditions for safe storage:**

- Storage conditions : Store locked up in a well-ventilated area. Protect container from sunlight. **Never** store in a vehicle. Do not expose to temperatures above 122°F or 50°C. Keep away from heat and other sources of ignition. Keep away from oxidizing agents and watery environments. Store upright without excessive load on top.
- Specific hazards for storage : Keep in a cool and well-ventilated place.

## SECTION 8: Exposure Controls & Personal Protection

### (8a) Exposure Limits:

Chemical Name:	Identifier (CAS No.):	PEL:	ACGIH:	NIOSH:
Terpenes	Mixture	20 ppm	20 ppm	20 ppm

### (8b) Appropriate engineering controls:

Good mechanical ventilation may be adequate for maintain airborne concentrations below established exposure limits for large uncontrolled releases. If exposure limits are exceeded and inhaled: use a NOISH approved respirator.

### (8c) Individual protection measures and personal protective equipment:

Skin protection



Handle material with gloves and protective clothing. Inspect gloves prior to use. Use proper glove removal techniques so that no skin comes into contact with the outside of the glove. Gloves must be chemically resistant (such as rubber).

General Hygiene



Practice good industrial hygiene. Wash hands before breaks and at the end of the workday. Keep product away from foodstuffs, beverages, and feed. Wash and launder all contaminated clothing before reuse.

## SECTION 9: Physical and Chemical Properties

### (9a) General characteristics:

Appearance	: Colorless/ Slight yellow liquid
Odor	: Citrus-like
Odor threshold	: No data are available or specific property is not applicable to product.
pH	: No data are available or specific property is not applicable to product.
Melting point/freezing point	: No data
Initial boiling point and range	: 310 – 458 Degrees F
Flash point	: 68°C (155°F)
Evaporation rate	: No data are available or specific property is not applicable to product.
Flammability	: Combustible liquid
Flame extension distance	: No data are available or specific property is not applicable to product.
Upper/lower explosive limits	: No data No data
Vapor pressure	: No data are available or specific property is not applicable to product.
Vapor density	: 4.7 (atmosphere = 1)
Relative density	: 0.89 (water = 1)
Solubility	: Emulsifiable in water.
Partition coefficient	: No data are available or specific property is not applicable to product.
Auto-ignition temperature	: No data
Decomposition temperature	: No data are available or specific property is not applicable to product.
Viscosity	: No data are available or specific property is not applicable to product.

### (9b) Other information:

VOC percentage : 15-20%

## SECTION 10: Stability and Reactivity

### (10a) Reactivity:

Not determined or not applicable.

### (10b) Chemical stability:

Stable under normal conditions.

**(10c) Possibility of hazardous reactions:**

Cannot occur.

**(10d) Conditions to avoid:**

Heat, sparks, open flames, ignition sources, sunlight, and watery or moist environments.

**(10e) Incompatible materials:**

Strong oxidizing agents.

**(10f) Hazardous decomposition:**

Not determined or not applicable.

## SECTION 11: Toxicological Information

**(11a) Likely routes of exposure:**

Toxicological exposure may occur via inhalation, ingestion, oral contact, and dermal contact based on the area exposed during use. Symptoms are more likely to increase the longer the exposure to the chemical.

**(11b) Symptoms related to the physical, chemical, and toxicological characteristics:**

Limonene : Serious irritation of eyes. Skin sensitization – dermatitis.

**(11c) Delayed, chronic, and immediate effects of short- and long-term exposure:**

Not determined or not applicable.

**(11d) Numerical measures of toxicity:**

Limonene : LD50 Oral – rat : >5,000 mg/kg  
LD50 Dermal – rabbit : >5,000 mg/kg

**(11e) Hazardous chemicals listings:**

National Toxicology Program Report : No ingredients are listed.  
International Agency for Research on Cancer : No ingredients are listed.

## SECTION 12: Ecological Information

**(12a) Ecotoxicity:**

Product is considered an environmental hazard. Avoid release of mixture in sewage or waterways. Very toxic to aquatic life with long lasting effects.

**(12b) Persistence and degradability:**

Not determined or not applicable.

**(12c) Bioaccumulative potential:**

Not determined or applicable.

**(12d) Mobility in soil:**

Not determined or not applicable.

**(12e) Other adverse effects:**

Not determined or not applicable.

## SECTION 13: Disposal Considerations

**(13a) Precautions for proper disposal:**

Container may be recycled. Before recycling: ensure container is completely emptied. Contact your local waste removal company before recycling to ensure compliance with local regulations.

**(13b) Other information:**

Consult with a licensed waste removal company for proper disposal considerations. Dispose of product in accordance to local, state, and federal regulations.

#### (14a) United Nations shipping information:

UN shipping number : NA 1993  
UN proper shipping name : Combustible liquid, n.o.s. (Contains Terpene Hydrocarbons)  
IMO Packaging Group : 3

#### (14b) United States Department of Transportation information:

Transport hazard class : 3  
D.O.T. shipping name : Combustible liquid, n.o.s. (Contains Terpene Hydrocarbons)  
D.O.T. classification : Combustible  
Flammability group : III  
Shipping placards : Not applicable to containers less than 119 gallons.  
ORM-D, or Limited Quantity

#### (14c) Other information:

Environmental hazards : Yes; is hazardous to aquatic environments  
International bulk chemical code : Not determined  
Special precautions : Ship container upright without excessive load on top

## SECTION 15: Regulatory Information

#### (15a) United States federal regulations:

SARA 302 components : No ingredients are subject to reporting  
SARA 313 components : No ingredients are subject to reporting

#### (15b) Specific state regulations:

Massachusetts Right to Know : No ingredients are subject to reporting  
New Jersey Right to Know : No ingredients are subject to reporting  
Pennsylvania Right to Know : No ingredients are subject to reporting

California Prop 65 components : This product may contain trace amounts of ethylene oxide and methanol chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

#### (15c) Regulating government agencies:

Safety Data Sheet : OSHA, 29 CFR 1910.1200 of the United States Code.  
Product and Product Label : OSHA, 29 CFR 1910.1200 of the United States Code.  
Note : The product label and its wording and symbols may differ from the hazard categories, statements, and wording that are presented in this SDS. This might occur if the product is not subject to OSHA labeling requirements or if the product is regulated by a different government agency (such as the Consumer Product Safety Commission, Food and Drug Administration, or the Environmental Protection Agency). The label may also indicate additional hazards or precautions that are not listed on this safety data sheet—this is done at the discretion of the responsible party and only serves to ensure that the user's safety is prioritized above government regulation.

## SECTION 16: Other Information

#### (16a) Statement of warranty:

This SDS was completed using the most up-to-date information available at the time of its completion using a variety of credited information sources and scientific databases on chemical hazards—however; no representation, warranty, or guarantee is made to the SDS's accuracy, reliability, or completeness. It is the user's responsibility to satisfy himself/herself as to the suitability and completeness of such information for his or her particular use. We do not accept any liability for any loss or damage that may occur from the use of this information nor do we offer warranty against patent infringement. The SDS does not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship: explicit or implied. The product associated with this SDS has undergone limited testing and all hazards, besides flammability testing, are assumed from the individual ingredients in the mixture, diluted for potency. For a list of hazardous ingredients please refer to Section 3 of this SDS. It is the SDS's objective to provide as much information on the mixture as possible so that users can become more educated to the specific hazards associated with the product's use; however, this does not imply that the SDS is finalized as to its hazard classifications—as such, it is imperative that users ensure that this SDS is updated when a new version becomes available. For more information, please contact the responsible party which can be found in Section 1 of this SDS.